5.3300

780**6**7 **507/**68-60-1-1*3/3*7

AUTHORS:

Nazarov, I. N., Klabunovskiy, Ye. I., Kravchenko, N. A.

TITLE:

Catalytical Synthesis of Isoprene From Gasepus Hydrocarbons. II. Synthesis of Isoprene From Propylene

PERIODICAL:

Izvestiya Akademii nauk. Otdeleniye khimicheskikh

nauk, 1960, Nr 1, pp 73-79 (USSR)

ABSTRACT:

Technical propylene was dimerized to 2-methyl-2-pentene. The alumina-silica catalyst, containing small amounts of oxides of magnesium, copper, and iron, was treated with solutions of aluminum sulfate or titanium sulfate.

The yield of dimer, at $300-360^{\circ}$ and atmospheric pressure,

was 38.7% of the polymeric reaction products. The

dimer was converted into isoprene in a quartz tube at 750°,

 τ = 0.09 sec, 306 mm, in 17.7% yield (the ratio, nitrogen carrier: dimer was 1:0.33). There are 3 tables; 15 references, 1 U.K., 4 Soviet, 10 U.S. The second se

5 most recent U.S. references are: U.S. Patents

Card 1/2

Catalytical Synthesis of Isoprene From Gaseous Hydrocarbons. II

78067 SOV/62-60-1-13/37

2404056 (1946); 2446619 (1948); 2507864 (1950); 2470688 (1949); 2476512 (1949).

ASSOCIATION:

N. D. Zelinskiy Institute of Organic Chemistry of the Academy of Sciences of the USSR (Institut

organicheskoy khimii imeni N. D. Zelinskogo Akademii

nauk SSSR)

SUBMITTED:

May 7, 1958

Card 2/2

CIA-RDP86-00513R000826230(**APPROVED FOR RELEASE: Monday, July 31, 2000**

KRAVCHENKO, N.A.; ZRELOV, V.P.; KLABUNOVSKIY, Ye.I.

Change in the enzymatic and optical activity of lysozyme irradiated by electrons and protons. Dokl. AN SSSR 155 no.6:1449-1451 Ap '64. (MIRA 17:4)

1. Institut organicheskoy khimii im. N.D.Zelinskogo AN SSSR i Ob"yedinennyy institut yadernykh issledovaniy. Predstavleno akademikom B.A.Kazanskim.

KRAVCHENKO, N.A.; MAKSIMOV, V.I.

Synthetic activity of the hen egg white lysozyme. Izv. AN SSSR. Ser.khim. no.3:584 Mr '64. (MIRA 17:4)

1. Institut organicheskoy khimii AN SSSR.

	· · · · · · · · · · · · · · · · · · ·
ACCUSSION NR: AP4034043	s/0020/64/155/006/1449/1451
AUTHOR: Kravchenko, N. A.; Zrelov, V. P.	.; Klabunovskiy, Ye. I.
TITIE: On enzymatic and optical changes with electrons and protons	of activity in lysozyme upon irradiation
SOURCE: AN SSSR. Doklady*, v. 155, no.	6, 1964, 1449-1451
TOPIC TAUG: lysozyme, lysozyme enzymatic electron irradiation, proton irradiation chromatography	e activity, lysozyme specific rotation, proton energy, electron energy, lysozyme
der the influence of comparatively rapid ionization losses (2-3 Mev. cm²/g). Pril lysozyme was evacuated for 1 hour; some For spectroscopic determination a soluti determined with acetonized Micrococcus 1 buffer. Details on the polarimetric con	erystalline lysozyme from chicken eggs un- electrons and protons with insignificant or to irradiation the ampoule with the tests were conducted without evacuation. on of 4 µg/ml was used. The activity was ysodeikticus powder in a 6.2 pH phosphata ditions are given; a 1% lysozyme solution 665 Mev (synchrocyclotron). Results showed
Cord i; 1/3	4 ,
NICACO CONTROL	

CIA-RDP86-00513R0008262300 APPROVED FOR RELEASE: Monday, July 31, 2000

"APPROVED FOR RELEASE: Monday, July 31, 2000

CIA-RDP86-00513R000826230

ACCESSION NR: AP4034043

the usual decreased enzymatic activity, and the specific rotation value of the protein increased after irradiation. Electron irradiation was carried out with a mathematical protein increased so that only electrons with an energy above 0.35 Mev could reach the enzyme; their average energy was 0.3 Mev, and they constituted 29% of the mathematical protein spectrum. Electron irradiation had the opposite effect on the lysozyme, increasing enzymatic activity which reached 120% at a 3.2.105 dose, and decreasing slowly afterwards. Some decrease of specific rotation was also observed. Enzymatic activity returned to initial values 2-3 months after irradiation. The non-evacuated samples were more stable. Preliminary chromatographic tests showed the increased enzymatic activity to derive from a mixture of the original protein with other more active, as well as partly inactivated products. Orig. art. has:

ASSOCIATION: Institut organicheskoy khimii im. K. S. Zelinskogo Akademii nauk SSSR (Institute of Organic Chemistry, Academy of Sciences, SSSR); Ob"edinenny*y institut yedernykh issledovaniy (Joined Institute for Nuclear Research)

SURMITTED: 08Jul63

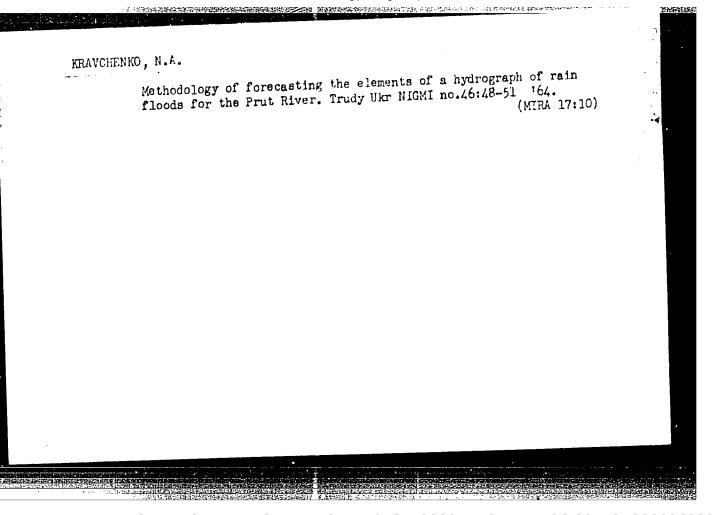
ENCL: 00

AKSEL BAND. A.M., dotsent, nauchnyy sotrudnik; KRAVCHERKO, N.A., inzh., nauchnyy sotrudnik; ASNER, B.G., rabotnik

inducing the static electricity building of ya n made from rayon and synthetic fibers. Tekst. prom. 24 no.4:70-72 Ap 164.

(MERA 17:6)

1. Obenskiy institut inzhenerov Morskogo flota (OIIMF) (for Aksel band, Kravchenko). 2. Odenskaya trikotazhnaya fabrika imeni N.K. Krupskoy (for Asner).



RUMYANTSEV, 4.P. FEDOROVA, L.H., KRAVCHENKO, N.A.; TARAROYEVA, L.D.

KRICHEVSKAYA, I.V.

Ultrusonic control of macrodefects and local atructural inhomogeneities in turbine blades. Defektoskopiin no. 52 (MES 19:1)

KRAVCHENKO, N.A.

Constructing the stage-discharge relation by the rate of translation of the crests of flood waves. Sbor. rab. pogidrol. no.4:119-122 '64.

Approximate method of calculating daily discharges during the autumnal ice flow and ice jams. Ibid.:123-124

1. Upravleniye gidrometeorologicheskoy sluzhby Moldavskoy SSR.

KRAVCHENKO, N.A.; KLEOPINA, G.V.; KAVERZNEVA, Ye.D.

Isolation and desalting of the products of lysozyme modified by iodoacetic acid. Biokhimiia 30 no. 3:534-542 My-Je 65 (MIRA 19:1)

1. Institut organicheskoy khimii imeni Zelinskogo AN SSSR, Moskva.

KRAVCHENKO, N.A.

Method of forecasting the maximum water level of rain floods of the Dniester at Kamenka. Meteor. i gidrol. no.7:51-52 J1 165. (MIRA 18:6)

1. Kishinevskoye byuro pogody.

KLEOPINA, G.V.; KRAVCHENKO, N.A.; KAVERZNEVA, Ye.D.

Role of ξ -amino groups of lysine in lysozyme. Izv. AN SSSR. Ser. khim. no.5:830-838 '65. (MIRA 18:5)

1. Institut organicheskoy khimii im. N.D.Zelinskogo AN SSSR.

(Cews) (Sweat glands)

KRAVCHENKO, N.A., professer, dekter sel'skekhezyaystvennykh nauk; B:ZI:OSENKO, A.G., detsent, kandidat veterinarnykh nauk; LYUBASHENKO, M.A., assistent.

Studying the sweat glands in cattle in relation to milk production. Nauk. zap.Kiev.un. 8 no.7:217-239 '50 [i.e.'49]. (MLRA 9:10)

KRAUCHENKO, N.

USSR/Chemical Technology. Chemical Products and Their Application -- Food industry,

Abst Journal: Referat Zhur - Khimiya, No 2, 1957, 6708

Author: Kazakov, A., Kravchenko, N., Mirzoyeva, V., Markov, G.

Institution: None

Title: Regeneration of Salting Brine

Original

Publication: Myasnaya industriya SSSR, 1953, No 3, 32-35

Abstract: No abstract

Card 1/1

KRAVCHENKO, N. A. Plemennoy podbor pri razvedenii po liniyam (Fedigree selection in line breeding) Moskva, Sel'khozgiz, 1954.	N/5 727 .K91	7
263 p. illus., diagrs., tables.		
		ei cann

KRAVCHENKO, N.A., Professor

"The Building of the Theory of Rearing Agricultural Animals."

Report given at 13th Inter-VUZ (Higher Educational Institutes) Scientific-Industrati Conference, held February, 1956, at Kiev Vet Inst.

(Kiev Vet Inst for Kravchenko, N.A.)

KR.VCHENKO. Nikolay Antonovich, prof. doktor sel'skokhozysystvennykh nauk; DUBROVA, K.D., red.; PAVLOVA, M.M., tekhn.red.; GUREVICH, M.M., tekhn.red.

[Selection of breeding stock] Plemennoi podbor. Izd. 2-oe, perer. i dop. Moskva, Gos.izd-vo sel'khos. lit-ry, 1957. 397 p. (MIRA 1):4)
(Stock and stockbreeding)

KRAVCHENKO, N.A.

USSR/Farm Animals - General Problems.

(...)

Abs Jour

: Ref Aur - Biol., No 1, 1959, 2614

Author

: Krave Lako, N.A.

Inct

: Institute of Animal torp ology, AS USSR

Title

: Mra ing a Treory of the Alaring of Farm Animals.

Orig Pub

: Tr. In-va morfol. zhivo nyk , AN SSSR, 1957, vyp. 22, 64-

75.

Abstract

: Successful rearing of ant als is achieved through a correct combination of the internal laws of development with environmental effects. The internal laws of development germain to selectivity, planticity and completeness. Selectivity encompasses the uptake distribution and excretion of substances from the organism, growth, proliferation, and dynamicity. Planticity rediffer selectivity.

Card 1/2

Burn Tettima - Ins

APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R0008

USSR/Farm Animals - General Problems.

9-1

300

Abs Jour

: R 2 Maur - Biol., No 1, 1950, 2614

Completeness is expressed in the correlation of changes. The parts with the highest growth energy undergo the greatest changes. The laws of growth are: intermittence, dynamic "jumps", surge, reputitivity. Besides growth surges, there exist also growth rightms. There is a scheme of directed actions during separate stages of individual development. The means of influencing the organism are emofold: natural (feeding, emercise, temperature, light, climate, hygiene, hundrity), and artificial (surgical, hor onal, medical, incubation, artificial insemination, remained milking, etc.). In the determination of the doses and durations of influencing means, it is necessary to take into account the age and developmental stage of the animal, the season, and the duration of effect, and also becomes effectiveness.

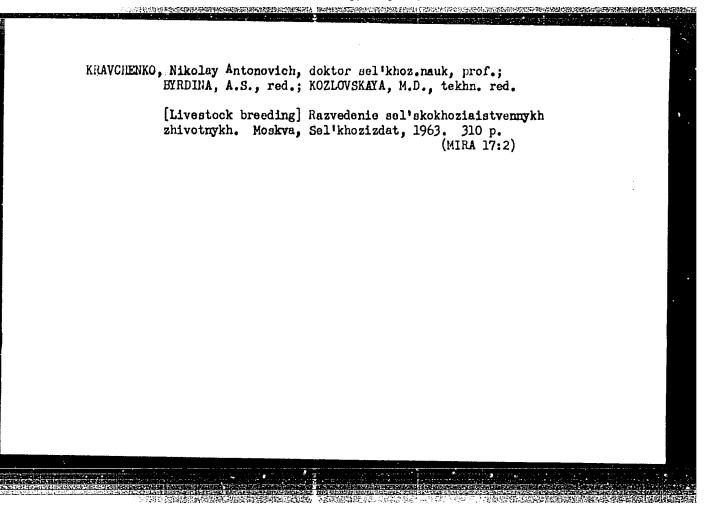
Cará 2/2

KRAVCHENKO, N.A., prof., doktor sel'skokhozyaystvennykh nauk

Line breeding ("Practice and theory in breeding purebred horses" by V.O. Vitt. Reviewed by N.A. Kravchenko). Zhivotnovodstvo 20 no.9:92-94 S '58.

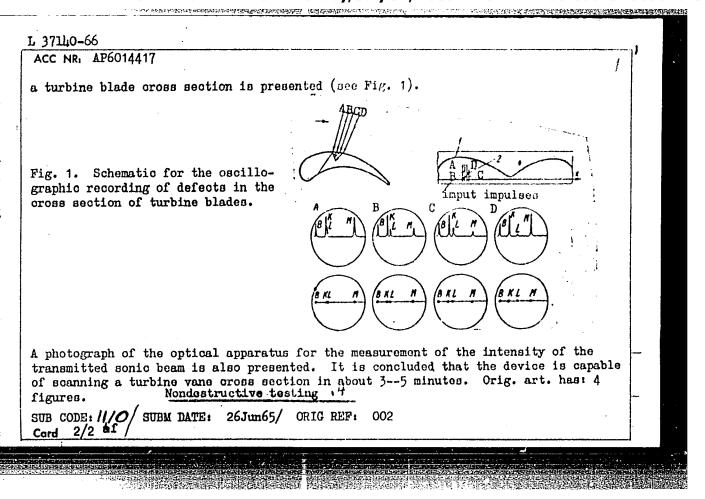
(MIRA 11:10)

(Vitt, V.O.)



CIA-RDP86-00513R000826230

I 371L0-65 EWT(d)/EWT(1)/EWT(m)/EWP(w)/EVP(v)/T/EWP(t)/ETI/EWP(k)/EWP(1) IJF(c) ACC NR. AP6014417 (N) JD/HW/EM/JT SOURCE CODE: UR/0381/65/000/005/0003/0007	
AUTHORS: Rumyantsev, A. P.; Fedorova, L. P.; Kravchenko, N. A.; Tararoyeva, L. D.; Krichevskaya, I. V.	
ORG: none $G = \{G, g\}$	
TITLE: Ultrasonic control of macrodefects and local structural inhomogeneities in turbine blades	
SOURCE: Defektoskopiya, no. 5, 1965, 3-7	
TOPIC TAGS: turbine blade, to metallurgic testing machine, metal test ulformics	
ABSTRACT: An immersion type ultrasonic installation for the detection of structural defects in turbine blades, developed by the Khar'kov Aviation Institute (Khar'kovskiy	
aviatsionnyy institut) and the Khar'kov Polytechnic Institute (Khar'kovskiy politekhnicheskiy institut) for the Khar'kov Turbogenerator Factory im. S. M. Kirov (Khar'kovskiy turbogeneratornyy zavod), is described. The device is capable of	
detecting defects whose effective reflective area is larger than 3 mm ² . The installation consists of a water bath, ultrasonic generator of 2.5 megacycles, receiver, and	_
associated electronics for converting the sound signals into electric impulses and displaying the latter on an oscilloscope. The intensity of the transmitted sound was	[4
determined by means of an optical installation. A schematic of the central path, associated electronics, and recording procedure for the determination of defects along	-
Card 1/2 UDC: 620.179.16	
	ar richt.



KRAVCHENKO, N.A.; SAMARINA, O.P.; KRITSMAN, M.G.

Modification of the method of the electrophoretic separation of proteins of filter paper. Biokhimiya 18, 34-6 *53. (MLRA 6:1) (CA 47 no.15:7579 *53)

1. Inst. Biol. Med. Chem., Acad. Med. Sci U.S.S.R., Moscow.

TO SANDERS AND REAL PROPERTY OF THE PROPERTY O

ZIL'EER, L.A.; SOLOV'YEVA, Yu. V.; VOLINA, E.V.; KRAVCHENKO, N.A.

Antibacterial action of hemin and its derivatives. Biokhimiya 18, 109-11 '53. (MLRA 6:1)

(CA 47 no.15:7594 '53)

1. Central Inst. Epidemiol. Microbiol., Moscow.

DELYAGINA, L.P.; KRAYCHENKO. N.A.; TER-AVAKYAN, N.P.; MIROSHKINA, S.K.

Significance of the agglutination reaction as a method for differentiating diphtheria from tonsillitis of different etiology in carriers of dephtherial germs, Pediatriia 39 no.4:28-30 Jl-Ag '56. (MLRA 9:12)

1. Iz Moskovskogo nauchno-issledovatel'skogo instituta vaktsin i syvorotok imeni I.I.Mechnikova (dir. M.I.Sokolov)

(TONSILLITIS, differ. diag.

CONTRACTOR OF THE PROPERTY OF

diphtheria, hemagglut. reaction in carriers of Corynebacterium diphtheriae)

(DIPHTHERIA, differ, diag.

tonsillitis, hemagglut. reaction in carriers of Coryne-bacterium diphtheriae)

KRAVCHENKO, N.A.; LUGOVAYA, L.V.; SAL'NIKOVA, G.P.

Comparative study of some methods for determining the toxigenicity of diphtherial cultures on solid nutrient culture media. Zhur. mikrobiol., epid. i immun. 32 no.ll:33-39 N '61. (MIRA 14:11)

1. Iz Moskovskogo instituta vaktsin i syvorotok imeni Mechnikova i Moskovskoy gorodskoy sanitarno-epidemiologicheskoy stantsii.

(CORYNEBACTERIUM DIPHTHERIAE)

(BACTERIOLOGY...CULTURES AND CULTURE MEDIA)

KRAVCHENKO, N.A.; SADYKOVA, V.B.; AL'TGAUZEN, V.P.; BEREZKINA, G.N.; KOSTYUKOVA, N.N.; SUSLOVA, V.S.; BOCHKOVA, V.A.; NEYMARK, P.M.

TO A THE PARTICLE OF THE PROPERTY OF THE PARTICLE OF THE PARTI

"Indicator" method for the detection and identification of diphtheria pathogen cultures, suggested by G.V. Andreeva and Z.N. Poliakova. Zhur. mikrobiol., epid. i immun. 40 no.3: 131-132 Mr 163. (MIRA 17:2)

KRAVCHENKO, N.A.; SHANINA-VAGINA, V.I.; BEREZKINA, G.N.

Nutrient medium for determining the toxigenicity of diphtheria microbes in experiments in vitro. Lab. delo 10 no.3:170-172 164.

1. Moskovskiy nauchno-issledovatel'skiy institut vaktsin i syvorotok im. I.I. Mechnikova.

THE PROPERTY OF THE PROPERTY O

KRAVCHENKO, Nikolay Alekseyevich; KLEOPINA, Galina Vladimirovna; KAVERZNEVA, Ye.D., doktor khim. nauk, otv. red.; SEMENENKO, E.I., red.

[Manual for the chromatographic analysis of amino acids on columns] Rukovodstvo po khromatograficheskomu analizu aminokislot na kolonkakh. Moskva, Nauka, 1964. 69 p. (MIRA 18:1)

KRAVCHENKO, N.A.; POPOVA, N.N.

Detection of residual stresses in brass tubes by the ammonia test. Zav.lab. 22 no.6:694-695 '56. (MLRA 9:8)

1. Kharkovskiy turbinnyy zavod imeni S.M. Kirova. (Brass--Testing) (Ammonia)

KRANCHEMER, W. B.

AUTHORS: Popova, N. N. and Kravchenko, N. A., Engineers.

TITLE: Optimum temperature range for forging and neat treatment conditions for large shafts made of the Al-Mn bronze, **5p.AMu** 9-2. (Optimal'nyy temperaturnyy interval kovki i reznim termicheskoy obrabotki krupnykh valov iz Br.AMts 9-2).

PERIODICAL: "Metallovedenie i Obrabotka Metallov" (Metallurgy and Metal Treatment), 1957, No.7, pp.28-33 (U.S.S.R.)

ABSTRACT: Owing to its anti-corrosive properties this material is used for components designed for operation in sea and fresh water, oil and liquid fuel. This bronze is strong, ductile and can be satisfactorily worked by pressure in the cold as well as in the hot state. Literary data relating to forging and heat treatment conditions of large size components made of such bronze are scarce and contradictory. Whilst Smiryagin, A.P. (1) recommends forging in the temperature range of 850 to 800 C, Gubkin, S.I. (2) recommends forging at 900-750 C and according to the data of the Ural Works (3) the temperature card 1/4 at the end of the forging process should not drop below

card 1/4 at the end of the forging process should not drop below 980 C. In this paper experimental data are given relating to the choice of the optimum regime of forging

Optimum temperature range for forging and heat treatment conditions of large shafts made of the Al-Mn bronze, 5p.AMu 9-2. (Cont.) 129-7-7/16

and heat treatment of large size bronze shafts. In the experiments the materials of four different melts were used which contain various percentages of aluminium; the full composition of these is entered in Table 1, p.28. The ingots were cast into pre-heated moulds at 1120 to 1140 C, each ingot weighing 600 kg gross and the forging blank weighed 360 kg. Four sets of specimens were cut out, one from the central part along the axis and three transverse ones of a width of 15 to 20 mm in the form of segments from the top, bottom and centre of the casting. Fig.1 shows the layout for cutting out the specimens, Fig. 2 is a macro-photo of the transverse specimen cut along the central cross section of the casting, Fig.3 represents graphs of the impact strength as a function of the test temperature for specimens of all the four melts, whilst in Fig.4 the microstructure is reproduced for the bronze from one melt in the as-cast state, in the state after hardening from 800 C and after hardening from 950 C. Table 4 summarises the obtained strength values. It was found that, due to the very favourable ductility of the

Card 2/4

Lie and the ball explicitly recommended and ball of the control of

Optimum temperature range for forging and heat treatment conditions of large shafts made of the Al-Mn bronze, 5p. AMu 9-2. (Cont.) 129-7-7/16

metal, a defect free forging can be obtained in spite of transcrystallisation phenomena if the required temperature regime is adhered to. The presence of spots where the transcrystallisation penetrates to the surface owing to the high depth of the rough machining can lead to crack formation during forging and, therefore, the machining should be effected only to a maximum depth which is necessary for eliminating surface defects. The optimum temperature range for forging is 900 to 800 C. The strength properties of the investigated bronze are attributed to the aluminium content; the properties satisfying technical requirements could be ensured by maintaining the aluminium content at its upper limit. For removing internal stresses it is recommended to temper as follows: place the casting into a furnace heated to 200 C, heat to 380 C with a speed of 80 C/hr holding at 380 for four hours, cooling in the furnace to 200 C with a speed of 20 C/hr and then cooling in air. If such heat treatment does not ensure the desired mechanical properties, then it is necessary to first harden (prior to

Card 3/4

Optimum temperature range for forging and heat treatment conditions of large shafts made of the Al-Mn bronze, 5p.AMu, 9-2. (Cont.) 129-7-7/16

。 1987年,1987年,1988年,1988年,1988年,1988年,1988年,1988年,1988年,1988年,1988年,1988年,1988年,1988年,1988年,1988年,1988年,1988年,1

tempering) as follows: placing of the forging into a furnace at a temperature not exceeding 250 to 300 C, holding at this temperature for one hour, heating to 950 C at a speed of 80 C/hr, holding at 950 C for three hours and then quenching in water. There are four figures and four Slavic references.

ASSOCIATION: Kharkov Turbine Works. (Khar'kovskiy Turbinnyy Zavod).
AVAILABLE:

Card 4/4

was who N.A

32-7-17/49

· AUTHOR:

Popova, N.N., Kravchenko, N.A.

TITLE:

The Method of Investigating the Inclination of Cast Iron to In-

crease its Volume

(Metodika ispytaniya sklonnosti chuguna k rostu)

PERIODICAL:

Zavodskaya Laboratoriya, 1957, Vol. 23, Nr 7, pp. 817 - 818 (USSR)

ABSTRACT:

One of the most important advantages offered by cast iron productions is their low expansion in the case of an increase of temperature. A device for the investigation of this property was constructed. In the case of a repeated heating of 16 hours and cooling during 8 hours the longitudinal modification of cast iron was determined. As a preparation a SCh - 36 cast iron sample with a VVV7-surface of 15 mm diameter and 100 mm length was used. Each recording of weight and of length was carried out on two preparations. By thermal treatment a comparison of microstructure was carried out. In order to avoid exidation of ground surfaces, these were washed with a 4 % HNO, spirit solution in a special reagent (nitrogen-acid sodium, 3 g calcined soda). There is 1 figure and 1 table.

Card 1/2

32-7-17/49

The Method of Investigating the Inclination of Cast Iron to Increase its Volume

ASSOCIATION: Khar'kov Turbine Plant imeni S. M. Kirov

(Khar'kovskiy turbinnyy zavod imeni S.M. Kirova)

AVAILABLE: Library of Congress

Card 2/2

KRANCHEMEO OF N.A. S KULESHOV, M.Ya.

Precision forging of steel blanks for compressor blades. Kuz.-shtam.
proizv. 1 no.514-10 My '59. (MIRA 12:10)

(Yorging)

THE TRANSPORT OF THE PROPERTY OF THE PROPERTY

S/182/60/000/010/010/015/XX A161/A030

AUTHOR:

Kravchenko, N.A.

TITLE:

The Effect of a Die Surface Finish on Its Work

PERIODICAL: Kuznechno-shtampovochnoye proizvodstvo, 1960, No. 10, pp. 20 - 21

TEXT: Normal operation of hot stamps is frequently disturbed by the appearance of scores in the impressions, and unevenness after machining also has a detrimental effect since the protrusions may be torn off and the die work surface spoiled. Lubricants do not even out the surface, for they are squeezed out in pressing, and the remaining adsorbed oil film is about 0.1 micron deep and repeats the unevenness. Some authors point out that the surface finish has a decisive effect on the friction factor and wear (Ref. 3) but no numerical data exist in literature. The effect of the surface finish on the friction factor was studied with the instrument shown in diagram (Fig. 1) in which a strip imitating the die was pulled between two specimens (1) imitating the blank. The specimens transmitted pressure to the strip by a laboratory press; the strip was pulled by an air cylindar (5) the pulling effort was recorded with a dynamometer (4) with wire transmitters, an Card 1/3

The Effect of a Die Surface Finish on Its Work

S/182/60/000/010/010/015/xx A161/A030

amplifier (9), and a milliampermeter. The damper (7) made the motion smooth, and the choke (6) maintained the speed. Specimens were heated to 800°C in the furnace (3), and the strip to 200°C in the same furnace. The strip temperature was measured by a thermocouple. The device started operation when the strip temperature reached 2000; strip moved with 1 to 8 mm/sec speed. The specimens were from 90961 (EI961), and the strip from 5 XHM(KhNM) metal. Graphite preparation MC (MS) was spread on the strip. A laboratory press produced pressure of 22 kg/cm². The strip was machined to various finishes and the roughness measured by a KB-7 (KV-7) profilometer. The test results are shown in a table and a diagram (Fig. 2); the hatched areas indicate variations of the surface finish and friction factor corresponding to the conventional surface finish designations (∇). It can be seen that the friction factor varied in a wide range: from 0.025 at H = 0.25 + 0.30 micron to 0.085 at $H_c = 3.25 + 3.50$ micron. It is stressed that work metal sticks to rough surface causing rapid wear. Besides this, the uneven surface has an increased contact area with the die, and thus it raises the heat exchange and speeds up the die wear. It was stated that the die impression surface must be machined to 9 finish class, with H = 0.25 + 0.30 micron. A rougher finish results in an abrupt rise in the friction factor and sticking of metal to the surface on account of scoring. There are 2 figures.

Card 2/3

S/182/60/000/012/005/010 A161/A030

AUTHOR:

Kravchenko, N.A.

TITLE:

Determination of Outer Friction Factors in Hot Stamping

PERIODICAL: Kuznechno-shtampovochnoye proizvodstvo, 1960, No.12, pp. 13-16

TEXT: An instrument is suggested that permits direct measurement of the outer friction coefficient (i.e., in contact surfaces). It is shown in photograph (Fig.3) in operation, and in the detailed diagram (Fig.2); experiments have been carried out at 800-900°C and pressure up to 50 kg/mm², on a hydraulic laboratory press. The pressure scale was graduated to a maximum of 20 tons. The instrument consists of a pneumatic cylinder (6) (Fig.2) and an electric resistance furnace (3). Two metal specimens (1) inside the furnace are fixed on the top and bottom press crossheads with two casings (2); the temperature is measured with a chromel-alumel thermocouple (17) and regulated with an electronic AMA-12 (EPD-12) potentiometer (5). After the specimens reached the preset temperature, a 5XHM (5KhNM) steel strip (4) was moved in through the side aperture and connected

Card 1/6

S/182/60/000/012/005/010 A161/A030

Determination of Outer Friction Factors in Hot Stamping

to the cylinder rod through the dynamometer (15). The strip was provided with a deep longitudinal bore on the butt end for a check thermocouple. The lubricant was applied to polished surfaces on the strip. The strip simulates the die, and the two specimens the blank. The strip is moved by the cylinder rod, and the effort measured by the dynamometer and the attached resistance wire pickups (16) and signal amplifier (7). The friction force is indicated on the milliammeter (8). The indications may be seen on the ammeter scale, or recorded on the oscillograph (10). Electric current is supplied through the commutator (9). The piston rod moves evenly (12) with a safety valve. Extruded oil is flowing into the tank (13). Pressure in the air line was 5 atm; the pressure gauge (14) was used for measuring. The dynamometer had been graduated by the use of a standard friction factor was determined by the formula

 $\mu = \frac{F}{2P}$

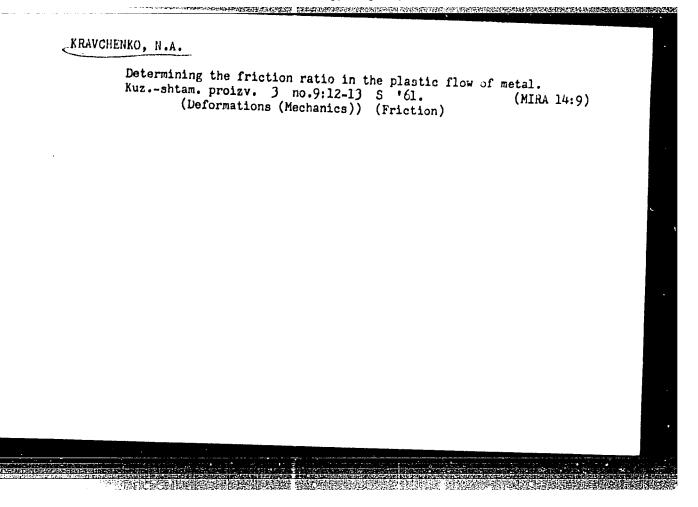
Card 2/6

S/182/60/000/012/005/010 A161/A030

Determination of Outer Friction Factors in Hot Stamping

where P is the hold-down effort, or normal effort, in kg, and F - the strip pushing effort. The instrument permits the evaluation of lubricants by the friction factor. For instance, with lubricant made of aluminum CBC (SBG) grease (high-disperse colloidal graphite suspension) 0.084. Without lubricant it reached 0.33. The instrument determines friction before seisure, as the contact surface is large and forces forming at 3 figures.

Card 3/6



22986 S/182/61/000/047/004/006 D038/D112

AUTHOR:

Kravchenko, N.A.

TITLE:

The effect of the external friction coefficient on the filling

of a die cavity

PERIODICAL: Kuznechno-shtampovochnoye proizvodstvo, no. 7, 1961, 10-12

TEXT: The work includes a mathematical analysis with a graphic presentation of the pressures and forces in action. The analysis was based on the experiments carried out on a 28 mm diam, 18 mm high forging (Fig.2) for which 961(E1961) alloy was used. The drop forging was done at 1180°C. The formation process had two stages: upsetting and extrusion. The upper portion was forged without a fin. After the extrusion the part B was completely filled when the complete coefficient with a minimum friction coefficient was used. The part A was upset with a maximum friction coefficient without any lubricant being used. It is stated that the greater the difference between the specific pressures of upsetting and extrusion, the better the filling. The tangent of the angle at upsetting must be the maximum, and the tangent of the angle at extrusion the minimum. The difference in pressures will be at its maximum if the above described condition Card 1/2

22986

The effect of the external friction ...

S/182/61/000/007/004/006 D038/D112

is observed, since a greater deformation depends on greater effort. The final condition for filling a die cavity can be expressed thus: $\triangle Q_{\max} = Q_{\ell}$, where $\triangle Q_{\max}$ is the maximum difference in pressures; Q_{ℓ} - specific contact pressure at upsetting; Q_{ℓ} - specific contact pressure at extrusion. Value cavity is obtained when only the cavity B is lubricated. There are 3. figures, 1 table, and 2 Soviet references.

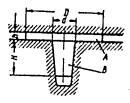


Fig. 2: Sketch of the forging.

Card 2/2

3/114/61/000/012/005/006 E194/E955

AUTHORS:

Kravchenko, N.A., Vereshchaga, Ye.A., Khabachev,

V.M., Voynich, Ya.L. and Nasankin, A.F., Engineers

TITLE:

Recent work of KhTGZ imeni Kirov

PERIODICAL:

Energomashinostroyeniye, no.12, 1961, 48

TEXT: An investigation of the resistance to growth of high-strength cast iron in steam at temperatures of 375-400°C. The work was done on east iron grade 34-45-5 (VCh-45-5) used in diaphregms of turbine type TBK -150 (PVK-150). Test results are also given of relaxation stability, hot hardness, and mechanical properties at various temperatures. The resistance to growth was determined as the change in length and weight of specimens 15 mm diameter and 100 mm long during periods up to 4500 hours. The material displayed some tendency to increase in length in steam at these temperatures; the mean increase in length after 5000 hours at 3750 was 1.2% and after 3000 hours at 400°, 0.86%. Holding for longer times gives no greater increment. Exposures at 400°C for 5000 hours revealed no change in the

0ard 1/5

Recent work of KhTGZ

S/114/61/000/012/005/006 E194/E955

macrostructure of the cast iron. The material is of poor relaxation stability.

An investigation of steel \$\Pi\$-3 (P-3) of KhTGZ melt no.0063. A study was made of a four-ton melt of steel which was used to make a valve frame, parts for welding and experimental forgings. The macro and micro structures of the steel were uniform, and in both the cast and forged states the properties are stable at a working temperature of 580°C. Long-term tensile tests showed that the long-term strength for a time of 100 000 hours at working temperature is: for the forged condition 7.5 kg/mm², for the cast 9.7 kg/mm², and for a welded joint made with electrode type UA-26M (TsL-26M) not less than 6 kg/mm².

The introduction into manufacture of the thermal diffusion caromium plating process for reinforcing parts of steem for the single steem, such as valve seatings running at temperatures of the steem, such as valve seatings running at temperatures of

STABILITY THE REPORT OF THE PROPERTY OF THE STABILITY OF

Card 2/5

Resent work of inTGZ ...

S/114/61/000/612/005/606 E194/8955

500°C and above. Mitriding having proved unsuitable, TallITarah and Tall developed a thermal diffusion method of caronium absting. The planing was carried out in a powder consisting of 70% Cr. 29% Algong and 1% NH4S. The parts with chromium planting mixture are packed into a container which is specially sealed to exclude air and plating takes place at a temperature of 1020-1030°C for ten hours. The container with the parts is then hardened in water and annealed. The process gives a surface conting of we reresistant and very hard carvide Org306 to a depth of 0.03 mm with microhardness of 1450-1000 kg/mm2. The process is convenient in ass and gives a film of good quality, for investigation of steel grade N-1 (P-1) in the cast condition : 11 its introduction into production. Tests on an experimental full-scale casting of a cylinder draws of steel grade P-1 showed that: there were no cracks, or accumulations of non-metallic or sulphurous inclusions; mechanical properties were satisfactory in both thin and thick sections; the stability of properties at working temperatures was a distactory: the long-term strength of the material at a temperature of 60000 in Oard 3/5

Recent work of KhTGZ...

S/114/61/000/012/005/006 E194/E955

100 000 hours is 12-13 kg/mm² for thin and thick sectimens. On the basis of the test results castings were made for the frame of the tests on the metal gave good results.

Fire-resistant mould paint based on zircon.

Zircon-based fire-resistant paint has been developed and used for more than a year instead of marshallite paint for printing rods of sulphite wood-pitch mixture and it has sometimes been used for printing moulds made of fast-drying liquid-glass mixture for easting carbon and alloy steels for turbines. The paint is made of sulphide alkali. The rods and moulds are given one or two contacts of the paint. Use of the paint improves the surface limits of they quick-drawing him.

A new quick-drying liquid-glass mould material view the continue of

To the usual liquid-glass formulation (consisting of 98.95 querbased), 1.0% Tire-resistant clay, 1% caustic sode, 6% liquid gloss

Sacd 4/5

decent work of Katg...

S/114/61/000/012/005/005

E194/E995

and 0.5% fuel oil) (Abstractor's note: The %'s add up to 107.5%)

the added 1% iron ore and 1% cooking salt. This carage, whilst not be core from the metal by forming a vitrous skin over the realistic. The material is used for caroon and alloy steel custings of up to 2.5 tons. There are no figures, tables or references.

S/114/62/000/010/003/003 E193/E383

AUTHORS: Voynich, Ya.L. and Kravchenko, N.A., Engineers

TITLE: Application of the high-temperature alloy 34 765

(E1765) as a material for reinforcing parts

PERIODICAL: Energomashinostroyeniye, no. 10, 1962, 37

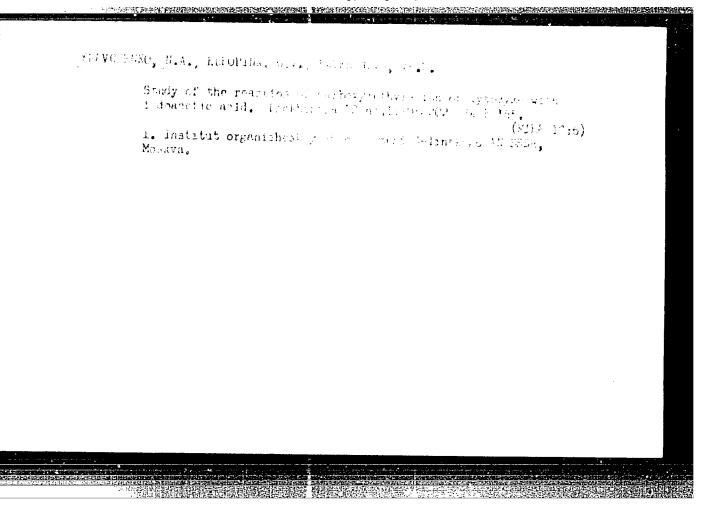
TEXT: The paper reports successful application of the alloy EI765 in cases where its high relaxation stability at elevated temperatures is of primary importance, for instance, as a material for bolts, nuts and cotter pins in high-pressure steam turbines operating at 580 - 750 °C. The alloy is of the following composition (%): 0.1 - 0.16 °C, 0.5 °Si, 0.5 °Mn, 14.0 - 16.0 °Cr, 1.7 - 2.2 °Al, 3.0 - 5.0 °Mo, 4.0 - 6.0 °W, 1.0 - 1.4 °Ti, 0.01 °B, 3.0 °Fe, 0.025 °S, 0.025 °P, remainder Ni. The mechanical properties at 20 °C are: UTS 105 °kg/mm²; 0.2% proof stress, 60 °kg/mm²; elongation 20%; reduction in area 25%; impact strength 8 °kgm/cm². The corresponding figures at 700 °C are: UTS 75 °kg/mm²; elongation 22%; reduction in area 25%; Card 1/2

Application of

S/114/62/000/010/003/003 E193/E385

impact strength 8 kgm/cm². The various parts are fabricated from wrought or forged stock, the forging being done at 960 - 1 160 °C. Forgings are given the following heat treatment: oil-quenching from 1 150 °C plus 20 hours ageing at 800 °C. Rough machining is done after quenching, when the alloy has a hardness of 140 - 200 HB; the final machining is carried out after ageing, which increases the hardness to 255-320 HB. The EI765 alloy is also used as a material for forged blades of large gas turbines.

Card 2/2



KHAVCHENKO, N.A.; KLEOPINA, G.V.; KAVERZNEVA, Ye.D.

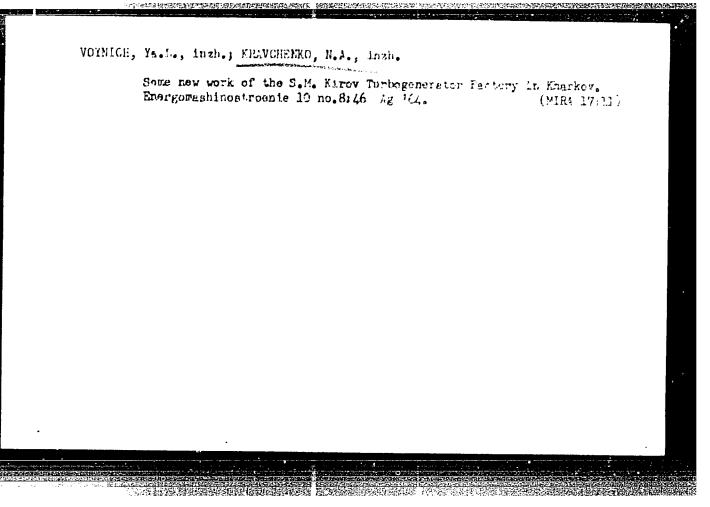
Study of an active center of lysozyme by the carboxymethylation method. Biokhimiia 30 no.4:713-720 Jl-Ag 165. (MIPA 18:8)

1. Institut organicheskoy khimii imeni N.D. Zelinskogo AN SSSR, Moskva.

MAKEIMOV, V.I.; KAVENZHEVA, Yo.D.; <u>KRAVERNIRO</u>, N.A.

Hature of lysozyme action on oligoparetacides, frame and of chitin.
Blokhimita 30 no.5:1007-1014 S-0 155. (MIRA 18:10)

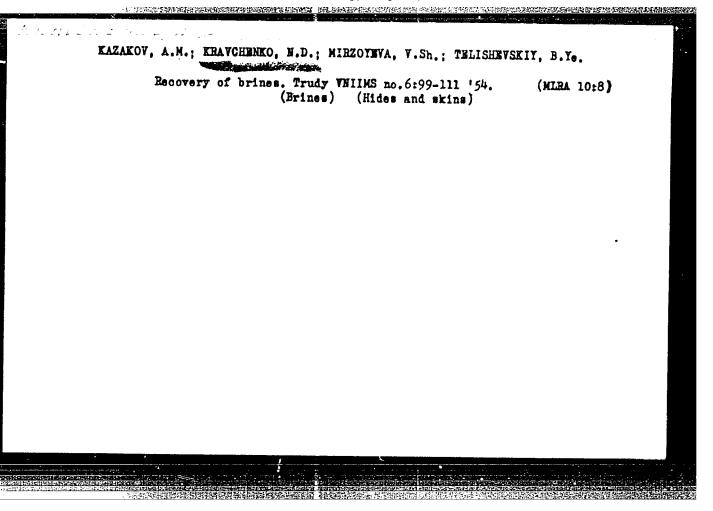
1. Institut organichaskov khimid ineni N.D.Zelleckero AV SSSR,
Moskva.

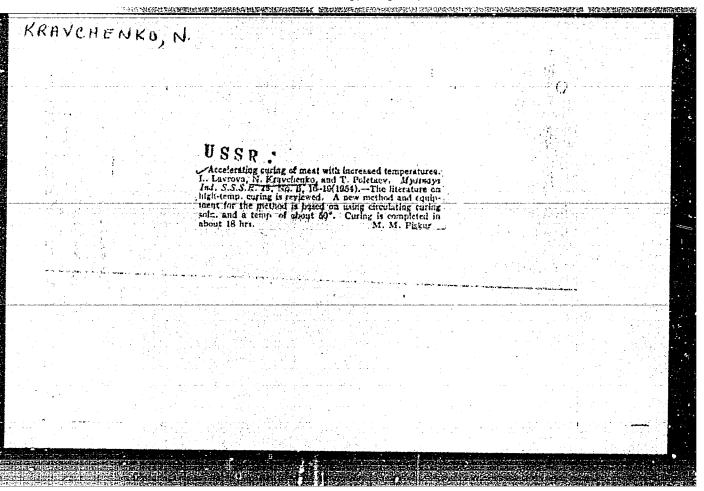


```
RAZAKOV, A.; KRAVCHENKO, M.; MIRZOIEVA, V.; MARKOV, G.

Regeneration of hide pickle brines. Myasnaya Ind. S.S.S.R. 24, No.3, 32-5
153.
(CA 47 no.21:11783 '53)

1. Moscow Meat Combine
```





KAZAKOV, A., kandidat meditsinskikh nauk; TELISHEVSKIY, B., kandidat tekhnicheskikh nauk; KRAVCENKO, N.; MIRZOYEVA, V.

Regeneration of brine by electrolysis. Miss.ind.SSSR 25 no.1:23-25 154. (MLRA 7:3)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut myasnoy promyshlennosti. (Salt)

KOMAROVA, V.; KRAVCHENKO, N.

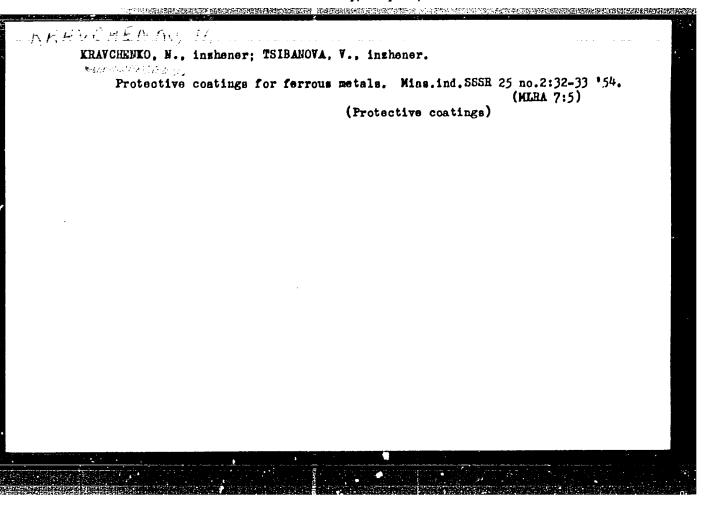
Test rod for solid fats. Mias.ind.SSSR 25 no.1:25-26 '54.

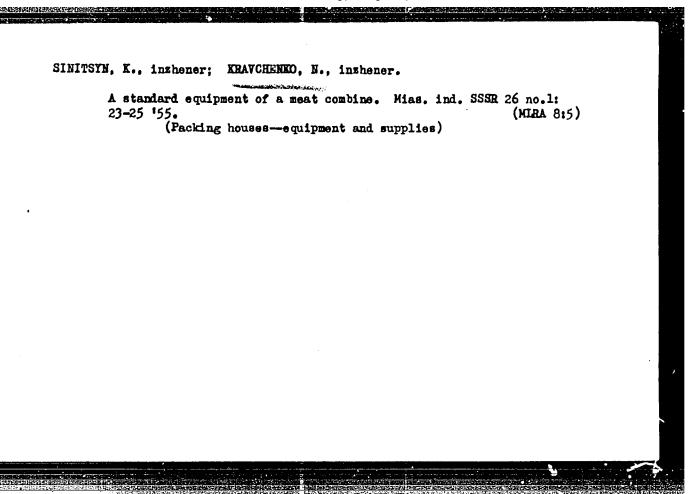
(MLRA 7:3)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut myasnoy promyshlennosti.

(Oils and fats)

APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R0008262300

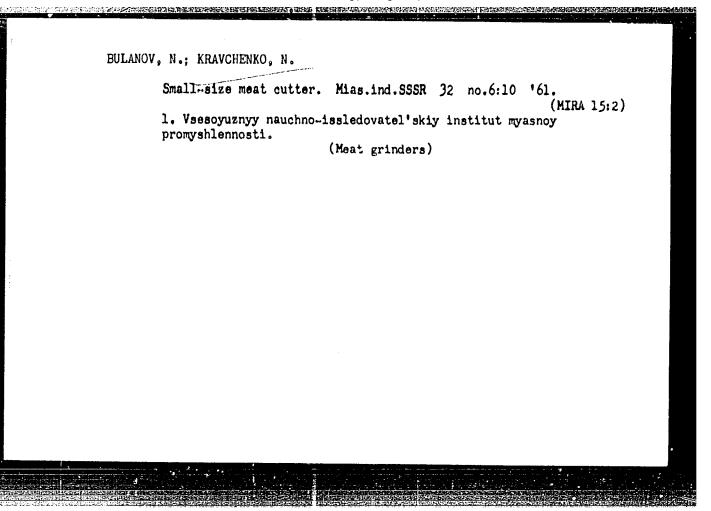




LAYROVA, L.P., kand.tekhn.nauk; VOLOVINSKAYA, V.P.; KRAVCHENKO, N.D., starshiy nauchnyy sotrudnik; LEVINA, I.I.I., starshiy nauchnyy sotrudnik; KNAREVSKIY, A.A., starshiy nauchnyy sotrudnik; KNYLOVA, V.V.; mladshiy nauchnyy sotrudnik; TRILEPNEVA, V.P., mladshiy nauchnyy sotrudnik; MATYTSIN N.N., inzh.; MALYUTIN, P.I., inzh.

Developing a continuous mechanized preparation of sausage meat used in the production of cooked sausages. Trudy VNIIMP no.9: 13-39 '59. (MIRA 13:8)

1. Moskovskiy mynsokombinat (for Matytsin and Malyutin). (Sausages)



SINITSYN, K.D., kand. tekhn. nauk; OMOYEV, P.S.; KRAVCHENKO, N.D.:
ANAN'YEV, V.I., otv. red.; MANVELOVA, Ym.S., tekhn. red.

[Testing new equipment for the manufacture of sausage]Ispytanie novogo oborudovaniia kolbasmogo proizvodstva. Moskva, 1962. 87 p. (MIRA 16:4)

1. Moscow. TSentral'nyy institut nauchno-tekhnicheskoy informatsii pishchevoy promyshlennosti. 2. Vsesoyuzmyy nauchnoissledovatel'skiy imstitut myasnoy promyshlennosti (for
Sinitsyn, Gnoyev, Kravchenko).

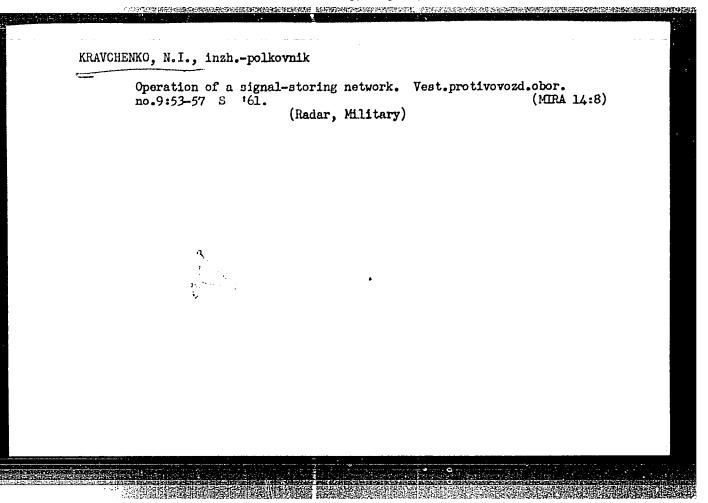
(Food machinery—Testing)

KRAVCHENKO, N.I., inzhener-polkovnik

Mistakes in measuring coordinates by a radar station.

Vest. protivovozd. obor. no.7:62-64, Jl '61. (MIRA 14:8)
(Radar, Military)
(Coordinates)

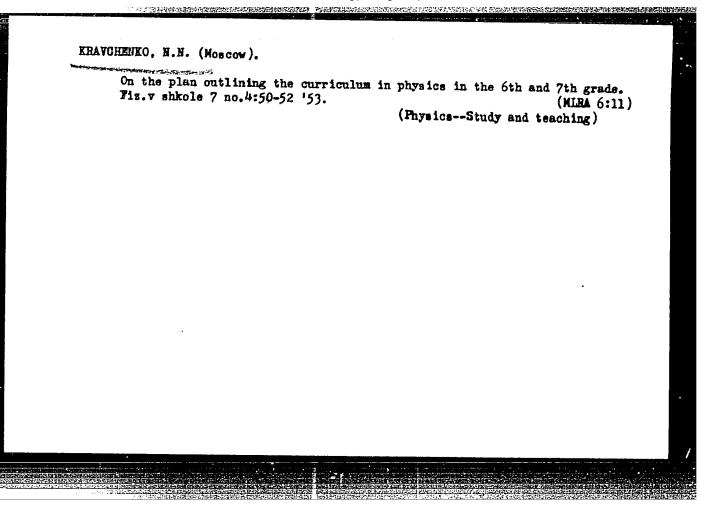
APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R0008262300



How to calculate the quantity of heat necessary for the warming of physical bodies. Fis.v shkole 7 no.1:81-82 47. (MLRA 6:11)

en de l'establication de l'espain de l'esp

1. Moskva, Shkola rabochey molodeshi No.75, (Calorimeter and calorimetry)



Student evaluation test in physics. Fiz. v shkole 1) no.5:51-58 S-0 '53.
(Mika 6:8)
(Physics--Examinations)

ZAKHAROVA, Apollinariya Filaretovna; KMAVCHENEO, Nina Nikolayevna; PETROVSKAYA, T.I., red.

[Manual for earrying out practical exercises in a course on "leteorology and climatology"] Rukovodstvo dlia vypolnenia prakticheskikh zadenii po kurnu "heteorologiia i klimatologiia." Loningred, lon-ve Leningre aniv., 1964.

34 p. (FIEA 18:9)

BUROK, E.S.; KRAVCHENKO, N.P.; KASHIRIN, I.A.

Automatic voltage regulator for a mercury rectifier substation. Sbor. rats. predl. vnedr. v roizv. no.2:42-43 '61. (MIRA 14:7)

1. Taganrogskiy metallurgicheskiy zavod. (Voltage regulators)

11(0) SOV/93-58-10-5/19

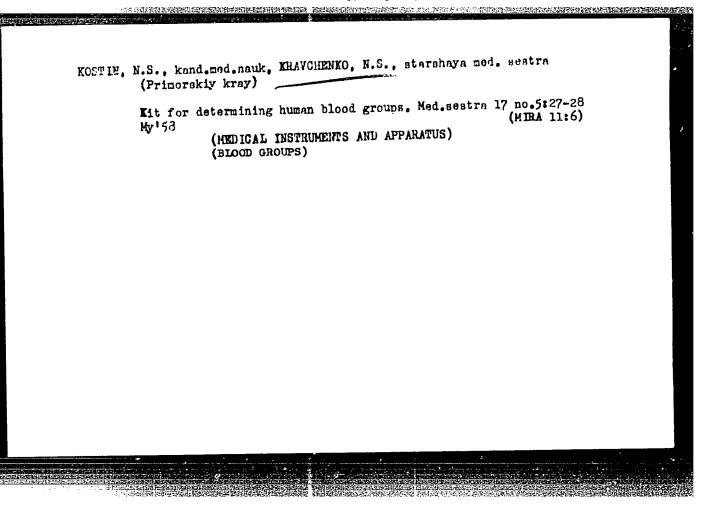
AUTHOR: Okhrimenko, N. M., Malyshev, A.I., and Kravchenko, N.S.

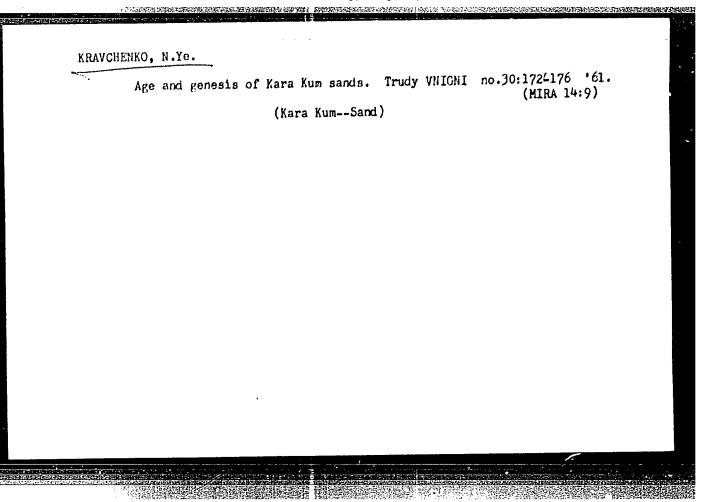
TITIE: The Experience in Using Cellophane as a Prevention Against the Absorption of Drilling Fluids (Opyt primeneniya tsellofana pri borbe a pogloshcheniyami)

PERIODICAL: Neftyanoye khozyaystvo, 1958, Nr 10, pp 23-25 (USSR)

ABSTRACT: Laboratory and industrial tests have determined that cellophane is a good drilling fluid thickener and can prevent the escape of fluid during turbine drilling. The tests have shown that the channels of the turbodrill's turbine remain free of clogs when the cellophane concentration of the drilling fluid amounts to 3 weight-percent of the fluid volume and the size of the cellophane particles range from 0.5 to 12 mm (Table 1). The tests have also disclosed that the cellophane particles do not drop out when the minimum fluid viscosity as determined by the SPV-5 method is 22-25 seconds and the static shear stress in 1 and 10 minutes is 38 and 43 mg/sq cm, respectively. The industrial tests were carried out in the Mukhanovo rayon of the Kuybyshev oblast' where it costs 30,000 - 150,000 rubles per well to prevent drilling fluid escape (Table 2). The authors conclude that cellophane can be obtained as waste products from the food industry or from the cellophane producing combine.

Card 1/1



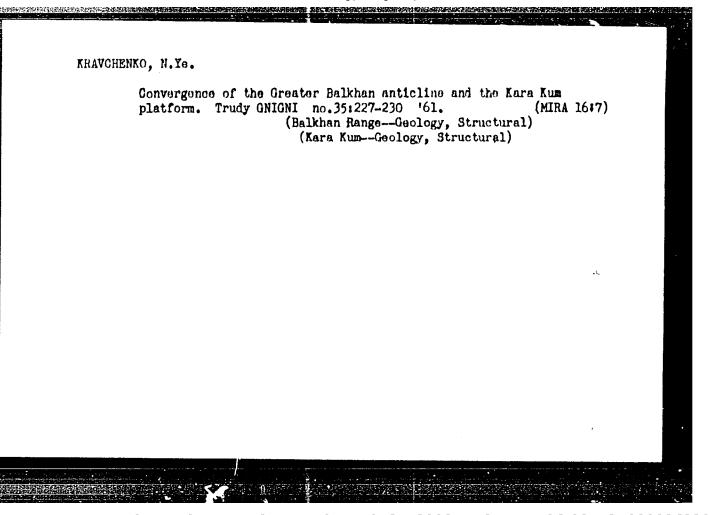


BORISOV, A.A.; DIKENSHTEYN, G.Kh.; KIMYCHENKO, N.Ye.; LOPATINA, N.P.;
MALOVITSKIY, Ya.P.; KORNEY, V.A.

Basic features of the tectonics of the Caspian Sea and adjacent
land areas. Geol. nefti i gaza 6 no.12:18-23 D '62. (MIRA 15:12)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut
geofizicheskikh metodov razwedki i Vsesoyuznyy nauchnoissledovatel'skiy geologorazwedochnyy neftyanoy institut,
Moskva.

(Caspian Sea region—Geology, Structural)



ALIYEV, I.M.; ARZHEVSKIY, G.A.; BORISOV, A.A.; GABRIELYANTS, G.A.;

DENISEVICH, V.V.; DIKENSHTEYN, G.Kh., doktor geol.-miner. nauk;

ZHUKOVSKIY, L.G.; IL'IN, V.D.; KAYESH, Yu.V.; KRAYCHENKO,

N.Ye.; REZVOY, D.P.; SEMENOVICH, V.V.; TAL'-VIRSKIY, B.B.;

SHEBUYEVA, I.N.; IONEL', A.G., ved.red.; VORONOVA, V.V., tekhn.

red.

[Tectonics, and oil and gas potentials of the western regions of Central Asia] Tektonika i neftegazonost' zapadnykh raionov Srednei Azii. Pod red. G.Kh.Dikenshteina. Moskva, Gostoptekhizdat. 1963. 309 p. (MIRA 16:7)

1. Moscow. Vsesoyuznyy nauchno-issledovatel'skiy geologoraz-vedochnyy neftyanoy institut.

(Soviet Central Asia--Petroleum geology) (Soviet Central Asia--Gas, Natural--Geology)

ALIYEV, I.M.; DIKENSHTEYN, G.Kh.; KRAVCHENKO, N.Ye.; TEFLITSKIY, V.A.

Main features of the abyssal geological structure of the eastern part of the Turkmen S.S.R. Geol.nefti i gaza 9 no.2:5-12 F '65, (MIRA 18:4)

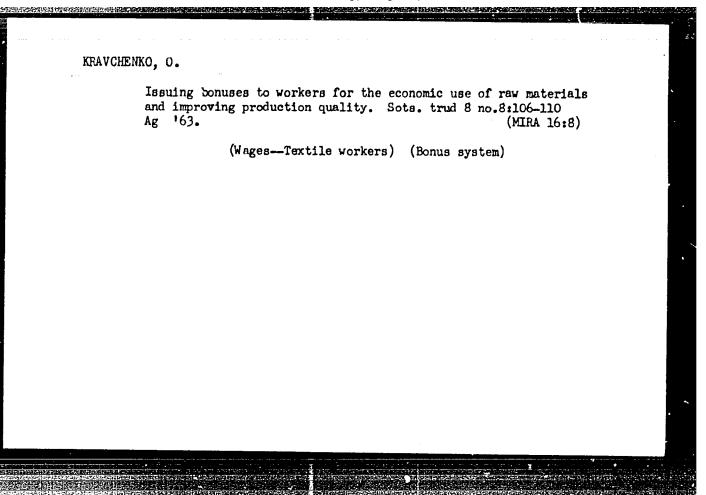
1. Vsesoyuznyy nauchno-issledovatel'skiy geologorazvedochnyy neftyanoy institut.

KRAVCHENKO, O., KORBE, G.

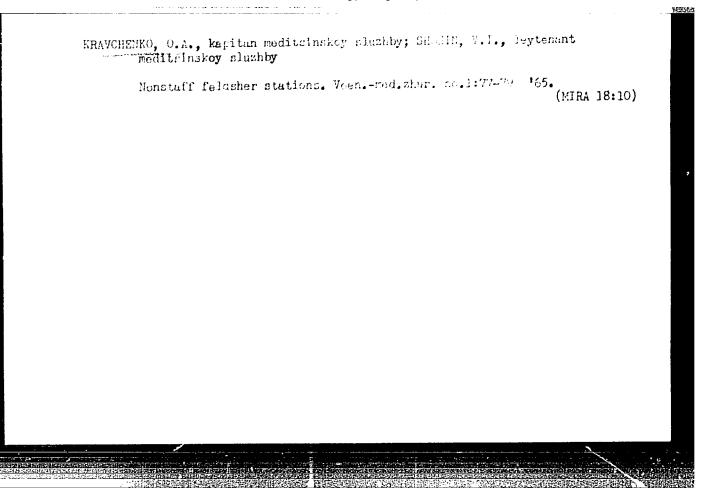
Work practice of technical meetings convening regularly at the Yaroslavl Tire Factory. Kauch.i res. 19 no.2:43-46 F '60. (MIRA 13:6)

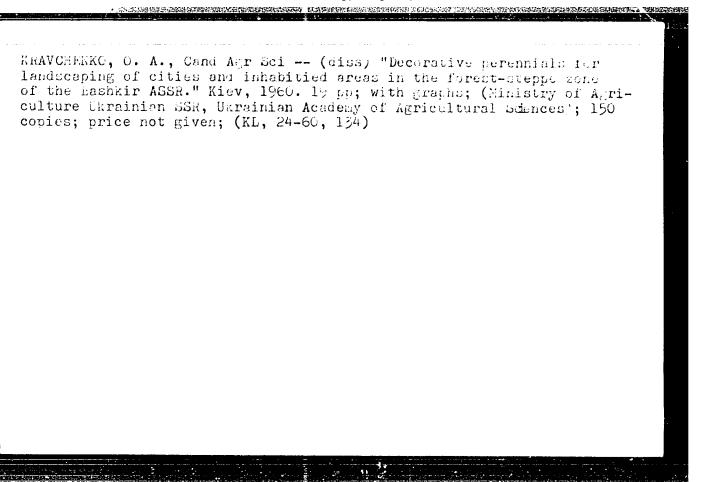
1. TSentral'nyy Komitet profsoyuza rabotnikov neftynnoy i khimicheskoy promyshlennosti.

(Yaroslav1--Tires, Rubber)



COUPTRY CATEGORY	: Used: : Caltivated Plants. Ornamental. M	
AEG. JOUR.	: PShBiol., Mo. 23, 1958, Mo. 104917	
AUTHOR INST. TITUE	: Arwebenko, O.A.; willfarbenko, Darden : willfarbetchical Garden : Perennial Flowers for Bashkiria	
ORTG. PUB.	: S. Kh. Bashkirii, 1997, No. 4, 22-23	
ABUTRACT	ficials of our amountal permutata, introduced from other shinats of Joviet Unica, have been conducted for a number of years at Ifa Betwical darden. The results of this work are represented by a table encompaging 27 species of perennial ornamental plants recommended by the Jarden for production utilization in the cultivition of ornamental plants in Backkir depublic. — A. J. Vyatkins	
CARD: 1/1	169	





AVERINA, N.I., kand.med.nauk; KRAVCHENKO, C.A.; SKOROBOGAT'KO, P.A.

Vascular tone and capillary circulation during work in hot shops. Vrach. delo 4:150-152 Ap '62. (MIRA 15:5)

1. Kafedra gospital'noy terapii (zav. - prof. R.Ya.Spivak) Luganskogo meditsinskogo instituta.

(BLOOD--CIRCULATION) (HEAT--PHYSIOLOGICAL EFFECT)

KOTKOV, I.I.; HBLIKOV, B.S., v.o.golovnogo inzhenera; TRAKHTENHERO, M.Yu., gologniy konstruktor; KLEVAYCHUK, P.I.; FILATOVA, O.I.; KRAVCHENKO, O.M.; RODENKO, G.O.; BARDASH, O.P., spetredaktor

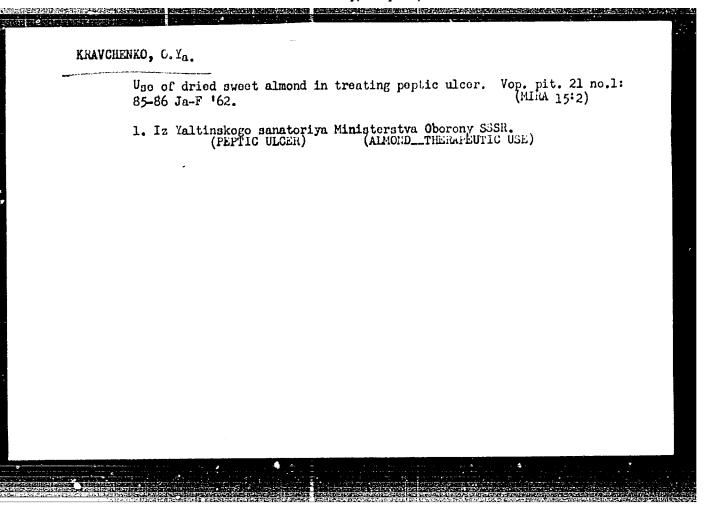
[Dwellings of two rooms and a kitchen-dining room] Zhylyi budynok na dvi kimnety z kukhnetu-idal'neiu. Proekt No.075. Kyiv, Vydavnychyi viddil, 1953. 18 plans. (MIRA 9:12)

1. Ukraine. Upraviinnya v spravakh sil'skogo i kolgospnogo budivnytstva. 2. Direktor Diprosil'budu (for Kotkov) 3. Kerivnik APM-3 (for Klevaychuk) (Dwellings)

KONSTANTINOVSKIY, M.Y. [Konstantynovs'kyi, M.I.], inzh.; KHAVCHENKO, O.S., inzh.

Operating the SKEM-3R beet combine. Mekh. sil'. hosp. 14 no.8:15-16 Ag '63.

(MIRA 17:1)

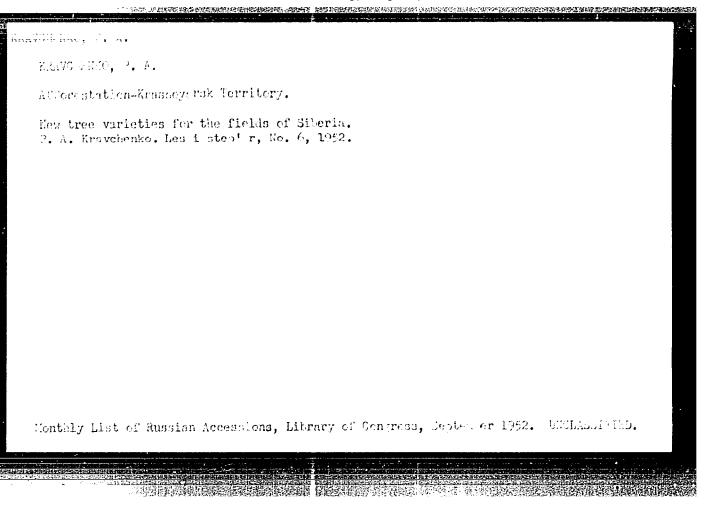


KRAVCHENKO, O.Ya.

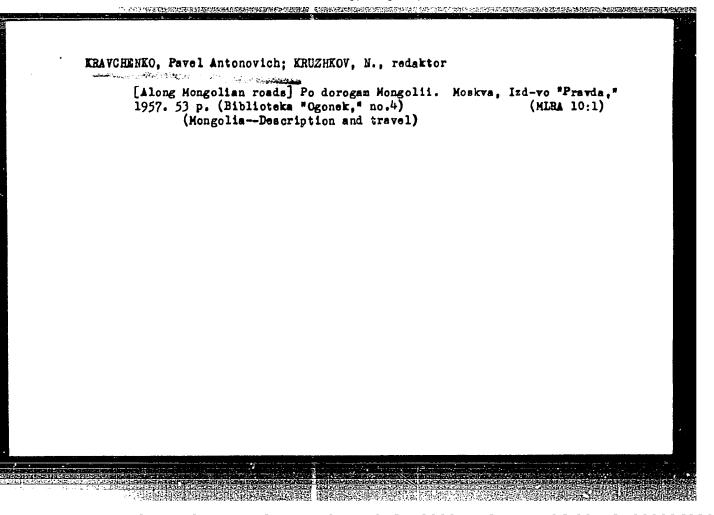
For high labor productivity and low production cost. Khim.volok no.6: (MIRA 17:1)

1. Institut ekonomiki AN SSSR.

rentanti destrucción de la companya	
	
KRAVCHENKO, P. A.	
Viticulture - Siberia	
Growing Amur grapes in Siberia. Sad i og. No. 7, 1952.	
Growing Amur grapes in Sideriae Sad 2 ege wat to	
	•
	,
9. Monthly List of Russian Accessions, Library of Congress,	1953, Unclassified.
7. BUILTI DISC OF BESSEEN MOODSSAME, DADES, CO. S. B.	
servisional international property of the service o	

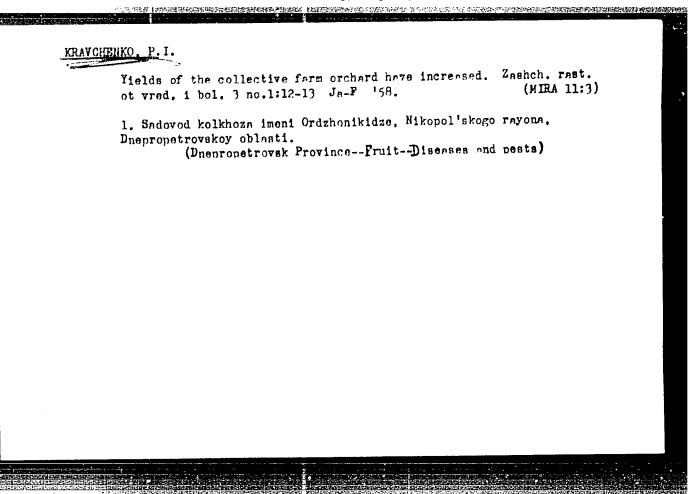


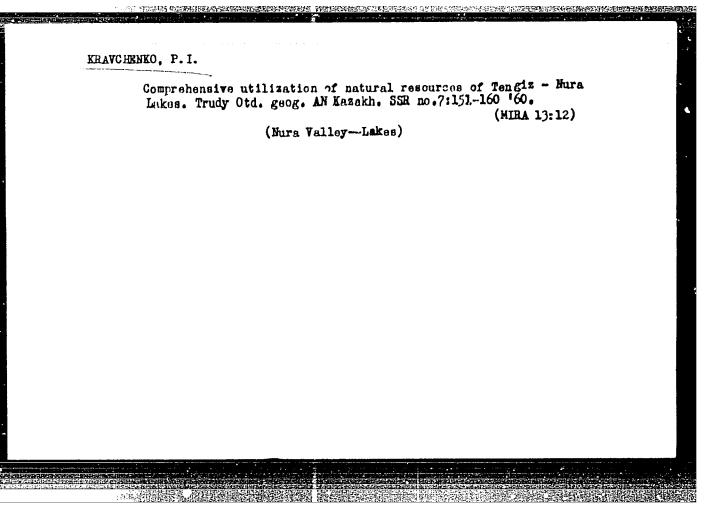
Cal:	
On't in orchard windorcake. Les i step! Me. 2, 172.	
Monthly Land of Bussian Accessions, Library of Congress, Learning 1972, MODILL TELED	
	i de modelina i li

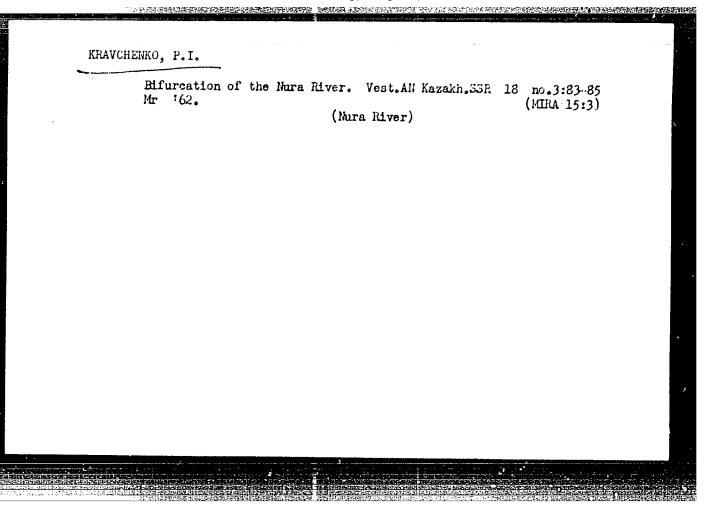


- 1. KH1.VCHENKO, P. I., GORDIYENKO, N. I., CHALYY, A. A.
- 2. USSR (600)
- 4. Fruit Culture Nikopol: District (Dnepropetrovsk Province)
- 7. Ordzhonikidze Collective Farm orchard. Sad i og. no. 9, 1952.

9. Monthly List of Russian Accessions, Library of Congress, January, 1953. Unclassified.







KRAVCHENKO, P. I.

Dissertation defended at the Institute of Geography for the academic degree of Candidate of Geographical Sciences:

"Lakes of the Lower Nura River (Complex Characteristics, Present and Long-Term Use of Their Natural Resources)."

Vestnik Akad Nauk No. 4, 1963, pp. 119-145